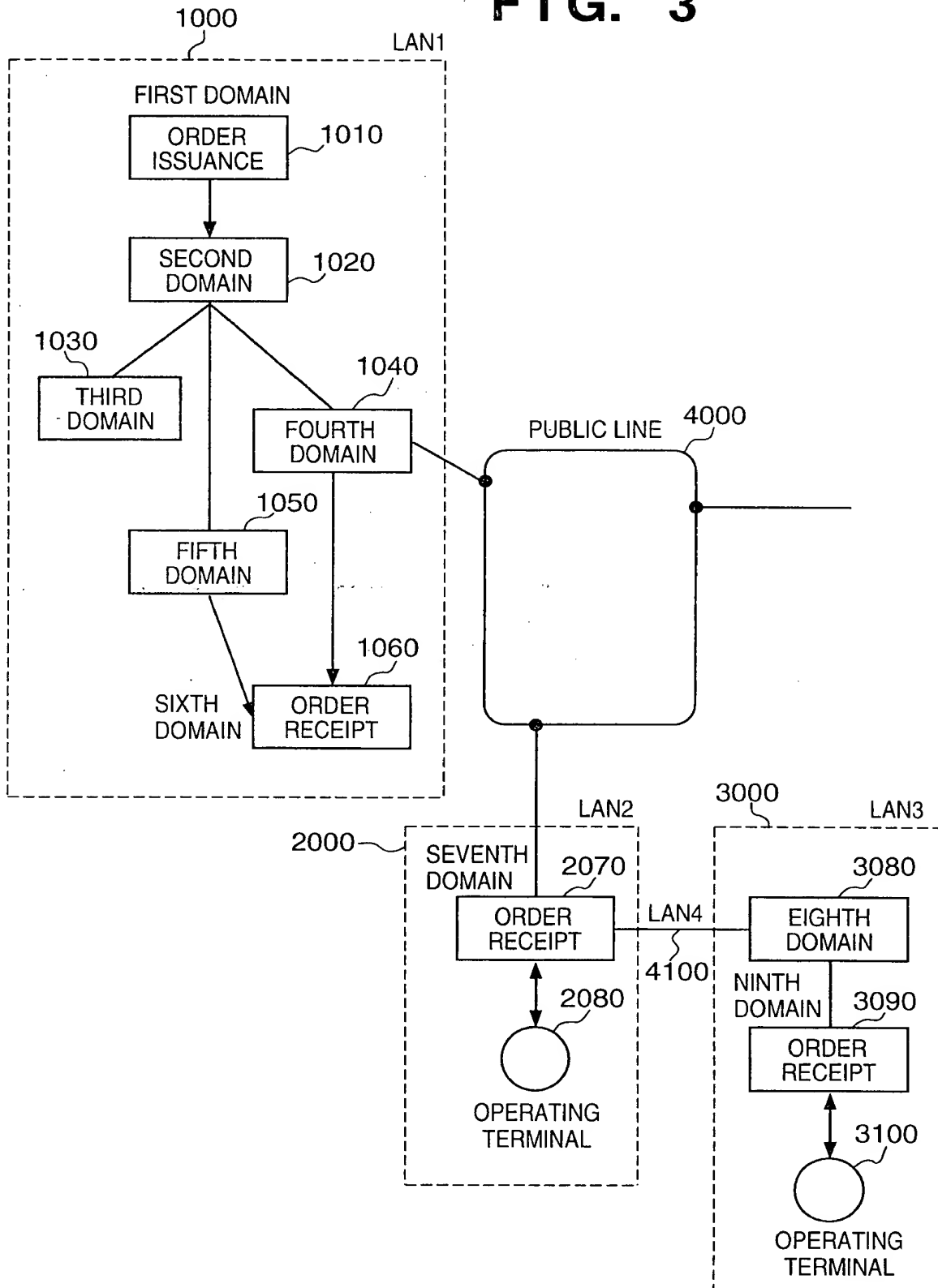


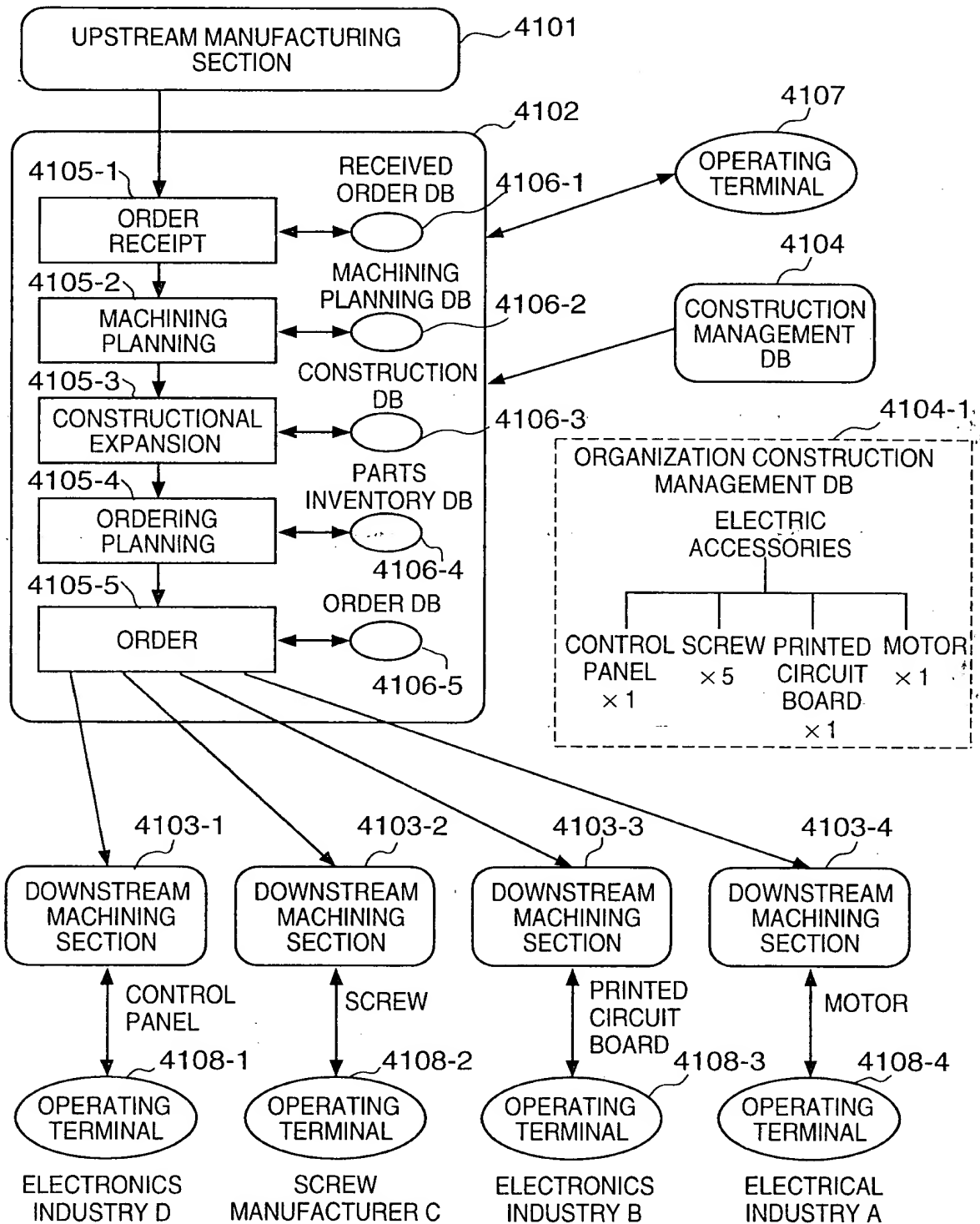


FIG. 3



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FIG. 4



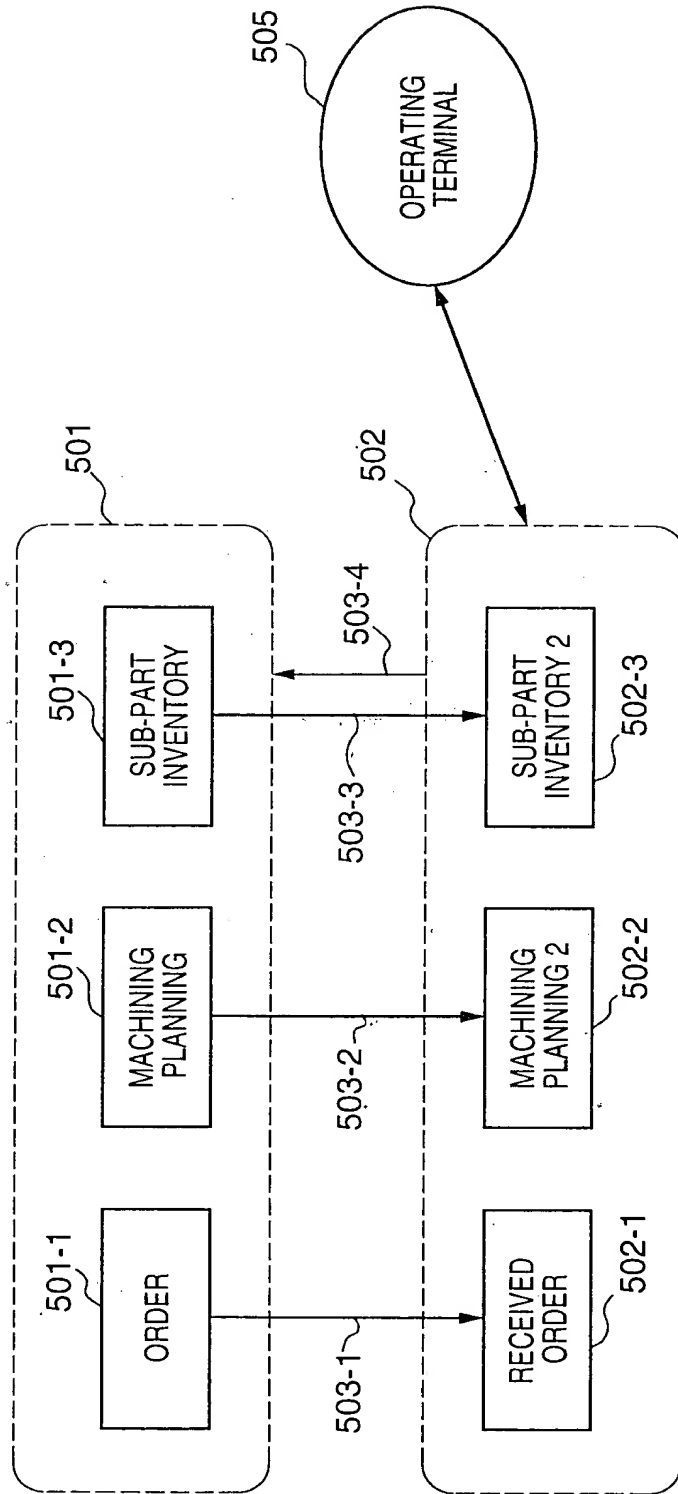
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APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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FIG. 5

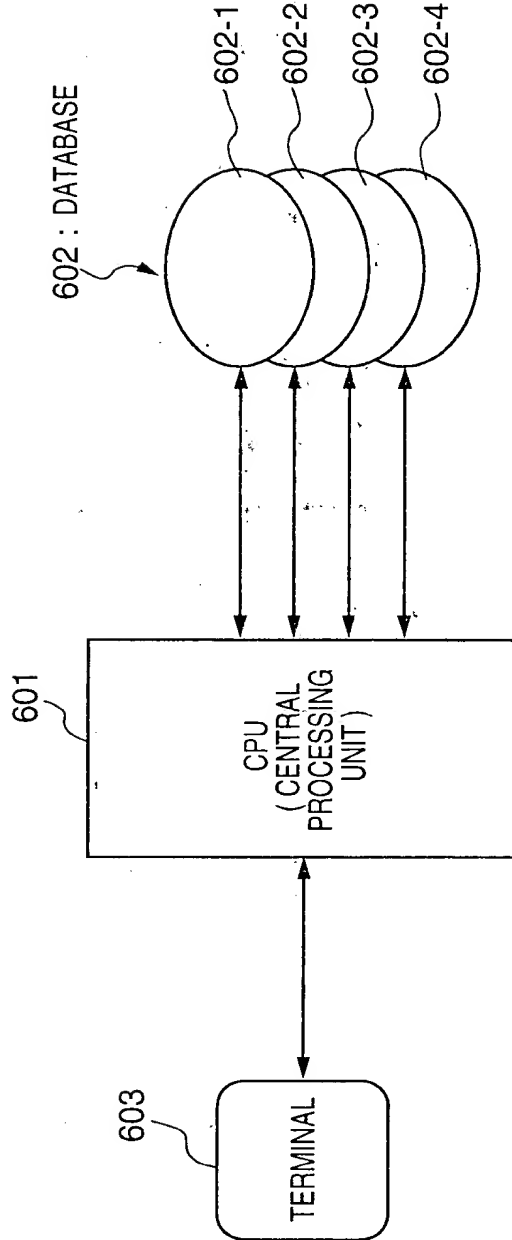


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APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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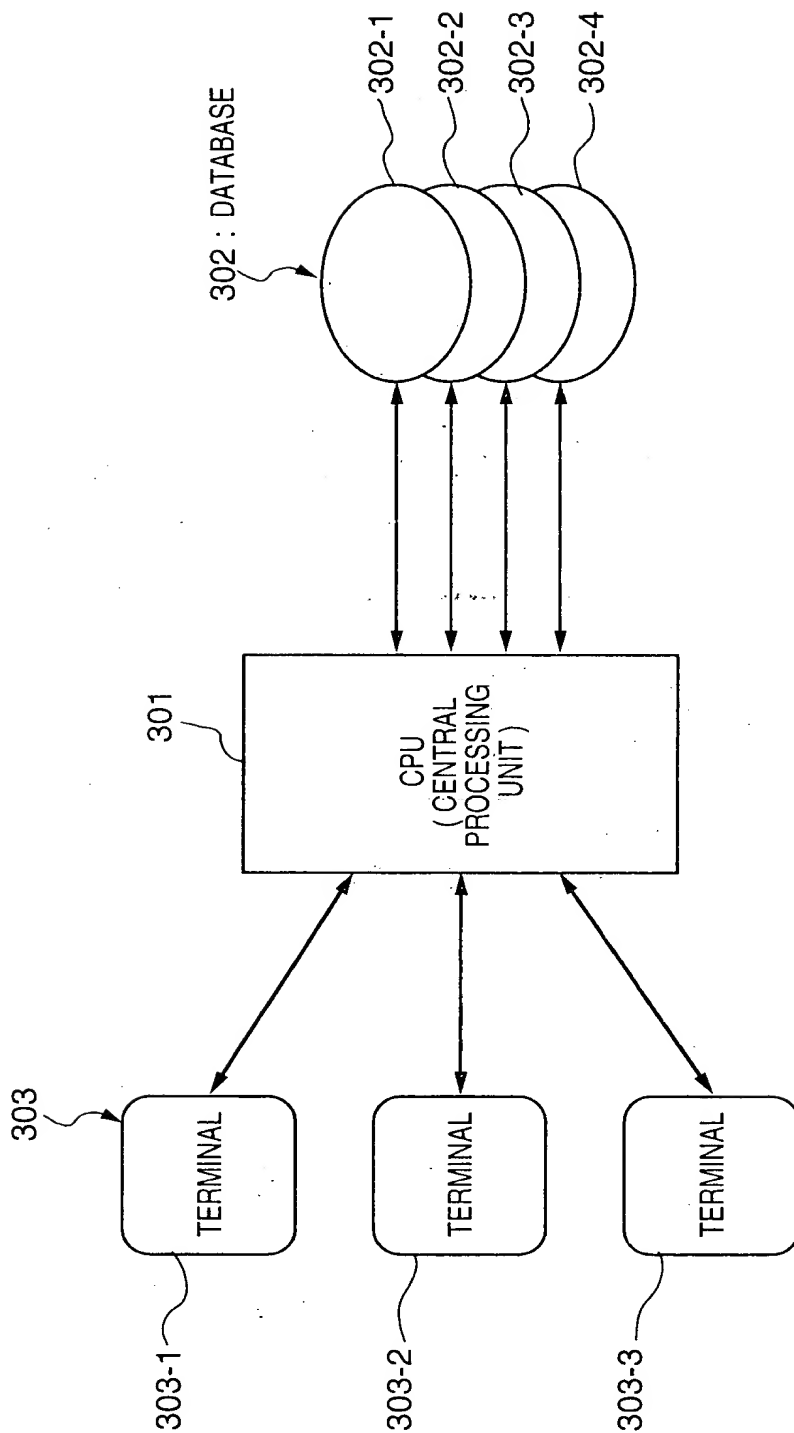
FIG. 6



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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FIG. 7

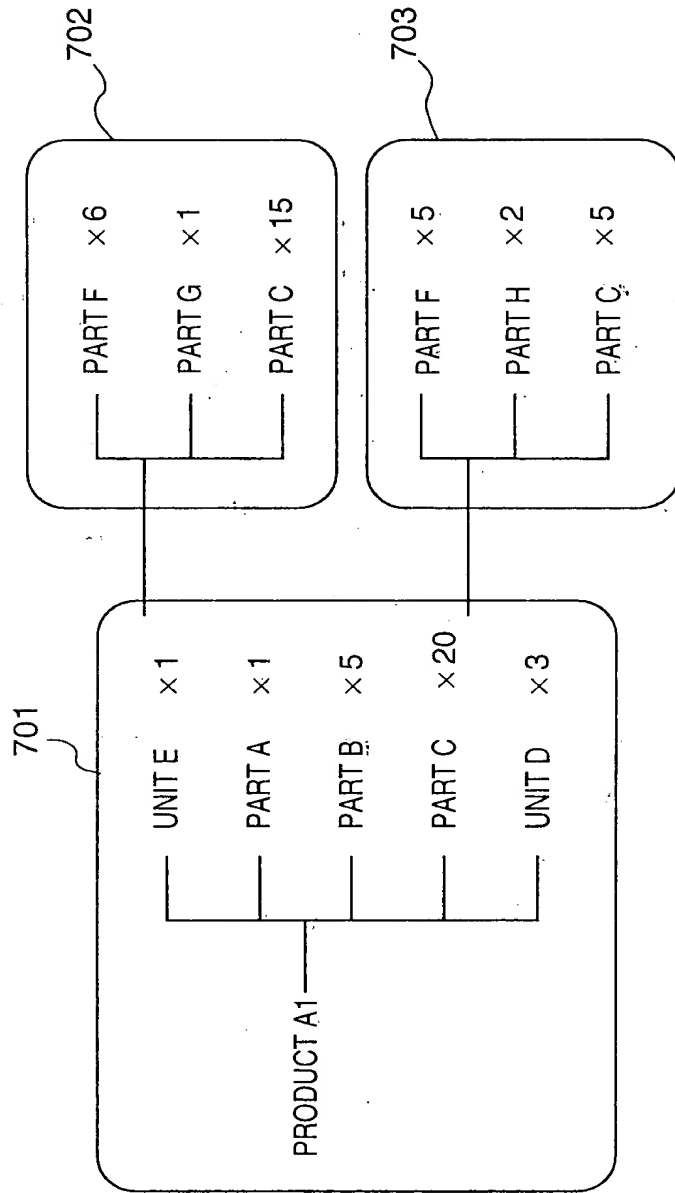


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APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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FIG. 8





APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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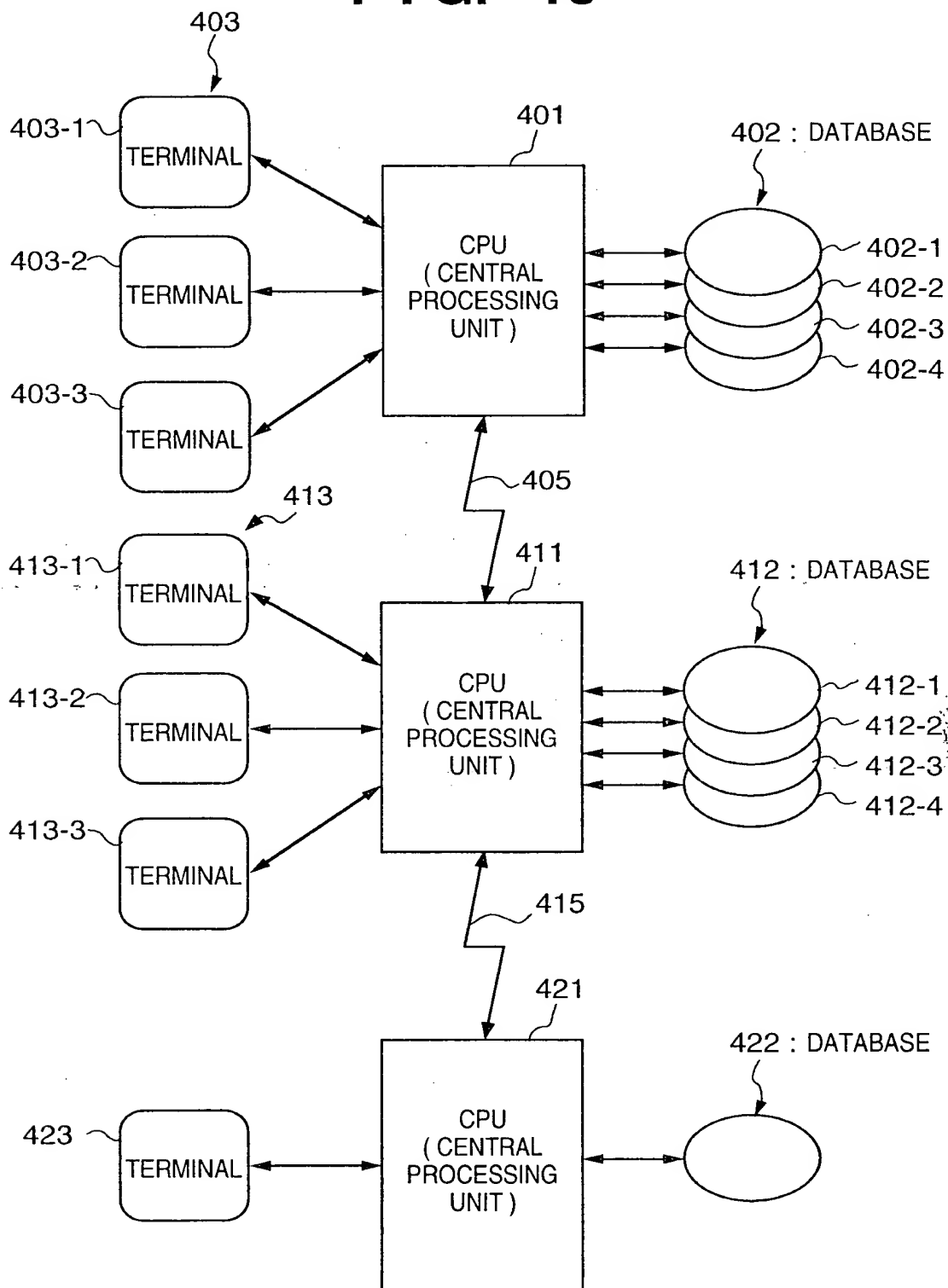
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FIG. 9

FABRICATE TEN ORDERS OF PRODUCT A1

	NUMBER OF SUB-PARTS	INVENTORY OF SUB-PARTS	NEWLY ORDERED SUB-PARTS
UNITE	x1	10	12
PART A	x1	10	3
PART B	x5	50	15
PART C	x20	200	50
UNIT D	x3	30	8
			0
			7
			35
			150
			22

FIG. 10



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FIG. 11

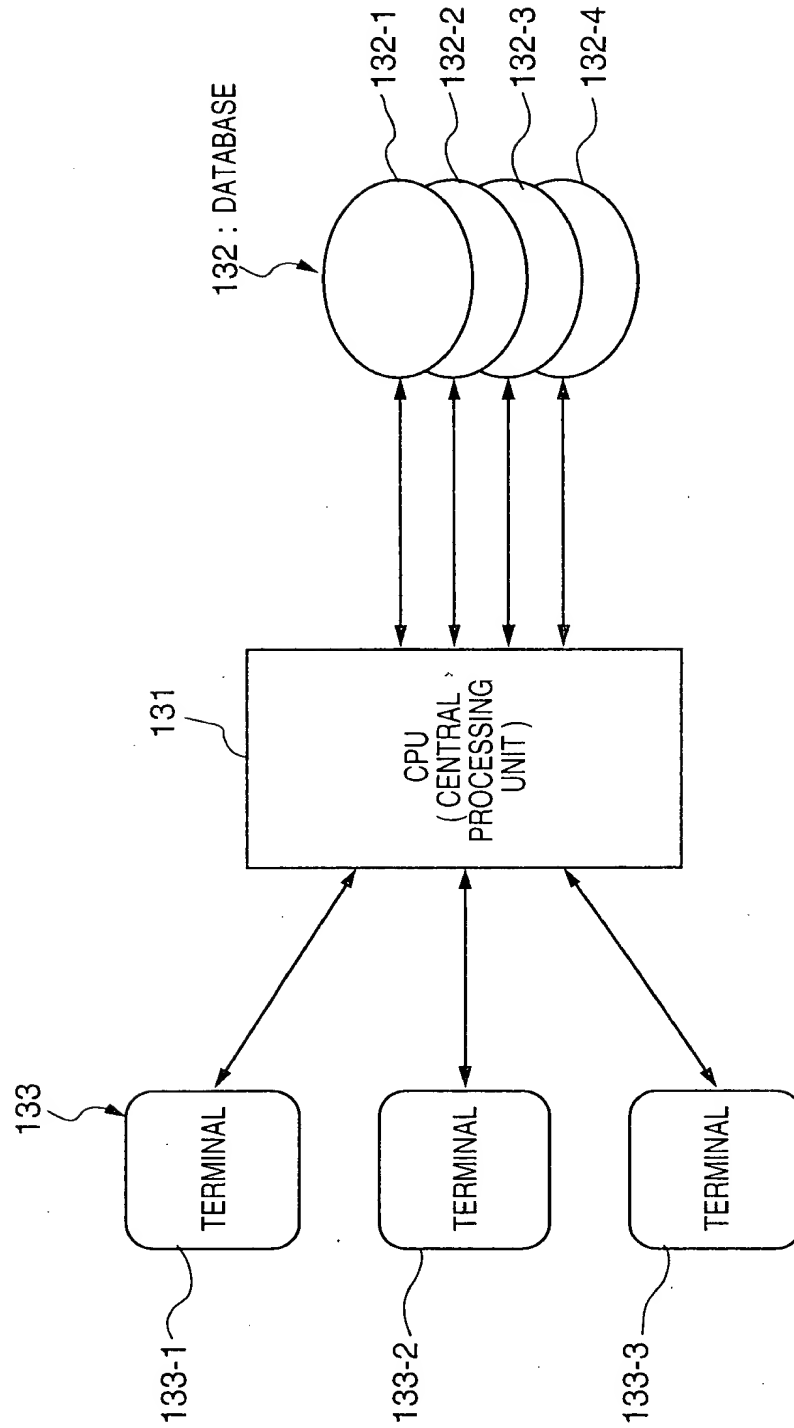
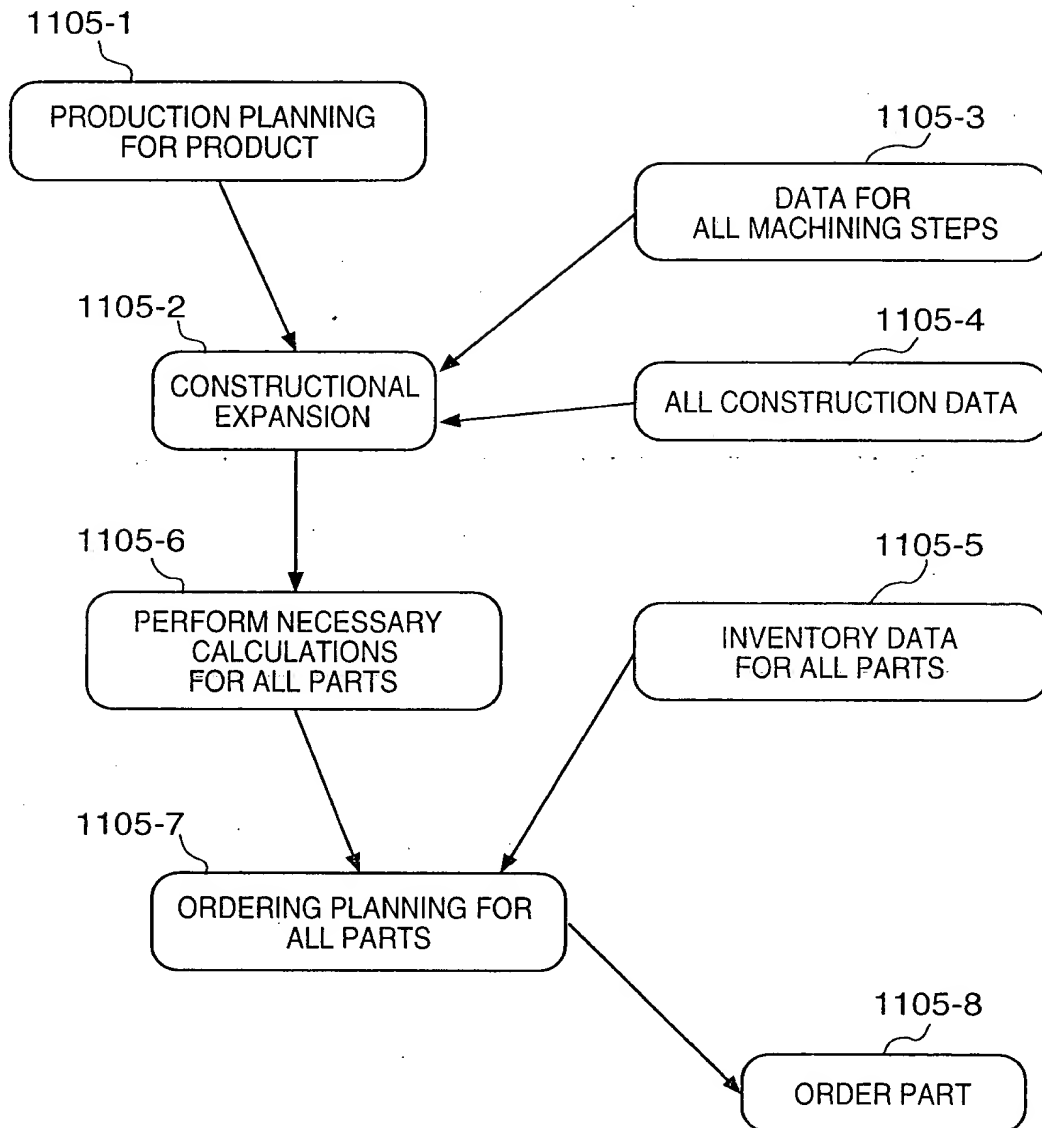
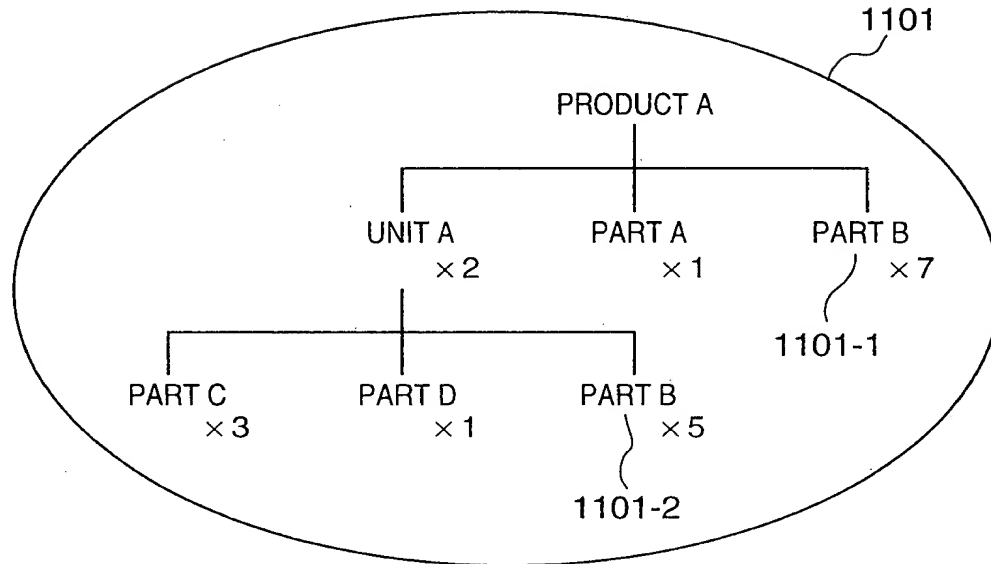


FIG. 12

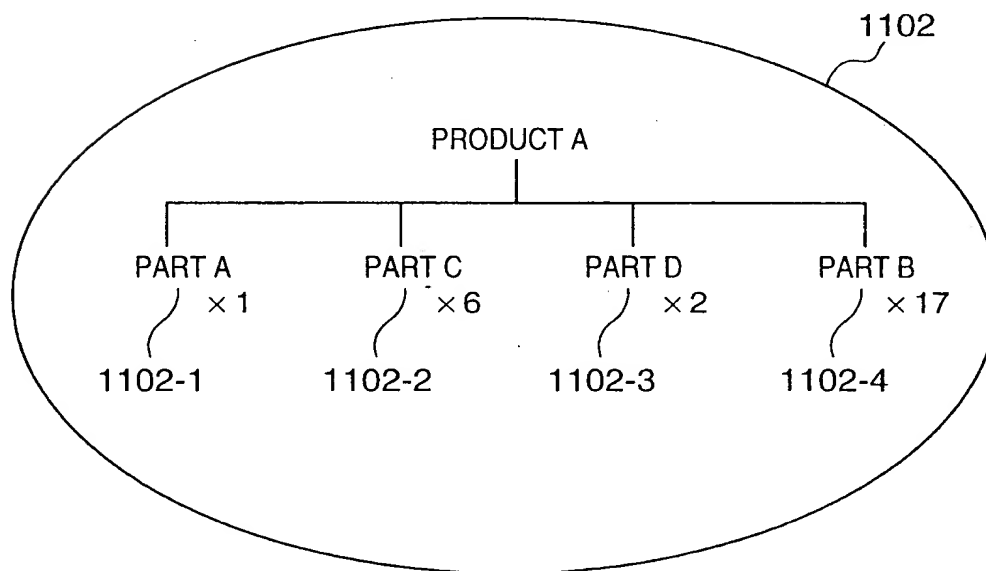


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# FIG. 13A



# FIG. 13B

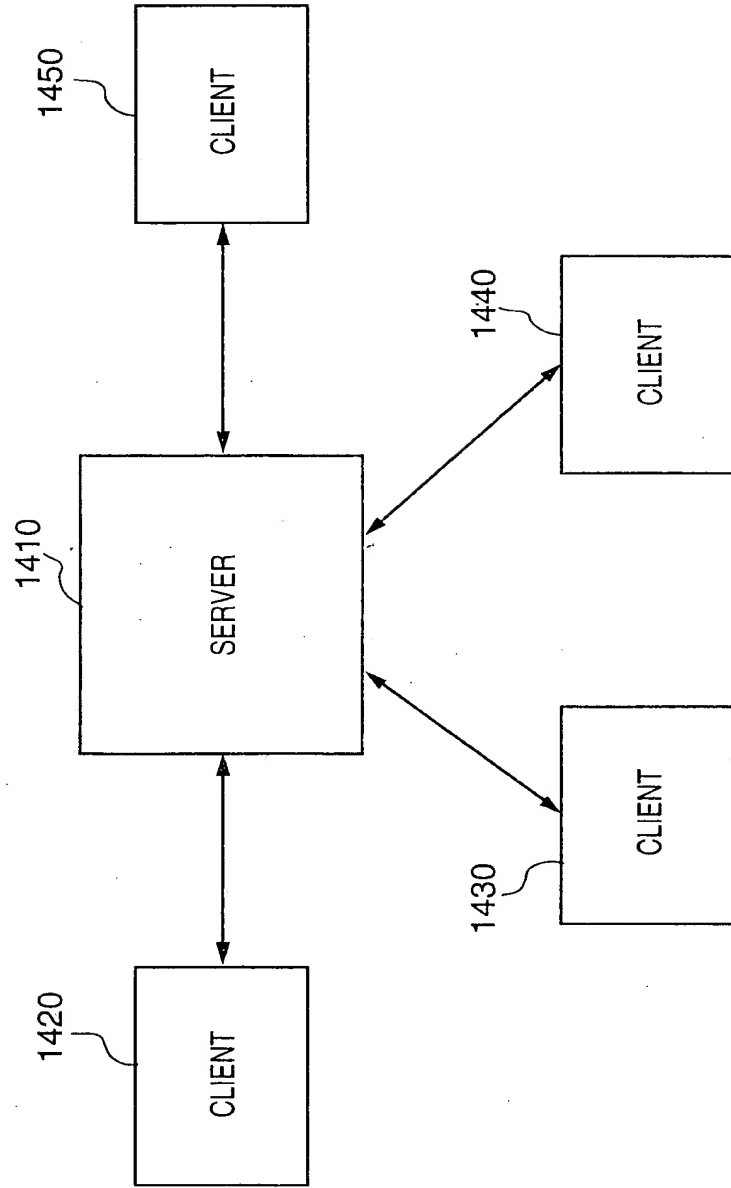


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APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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FIG. 14



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APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 15

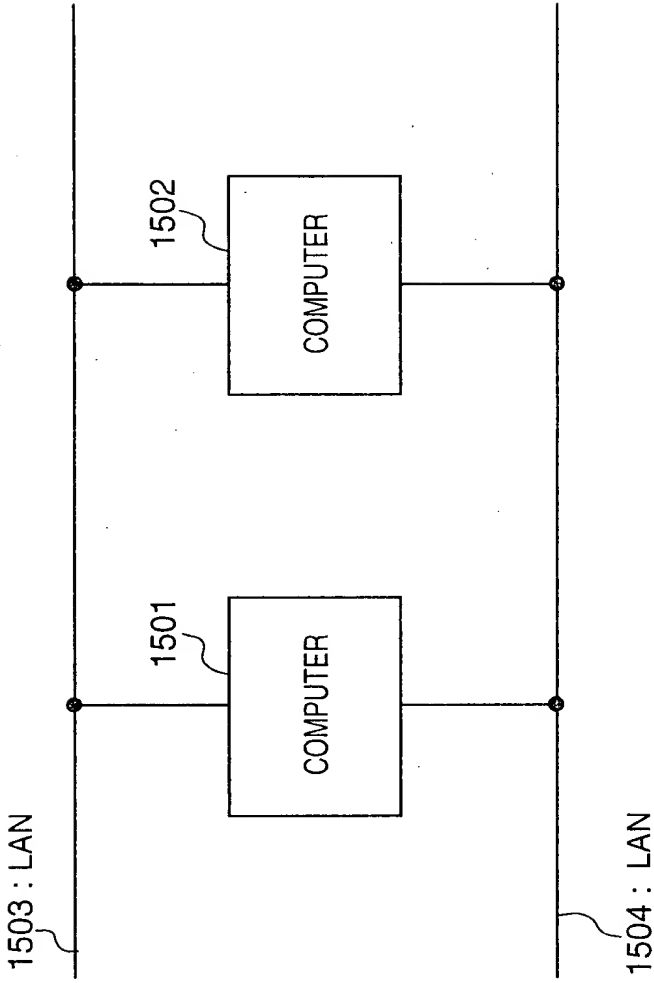


FIG. 16

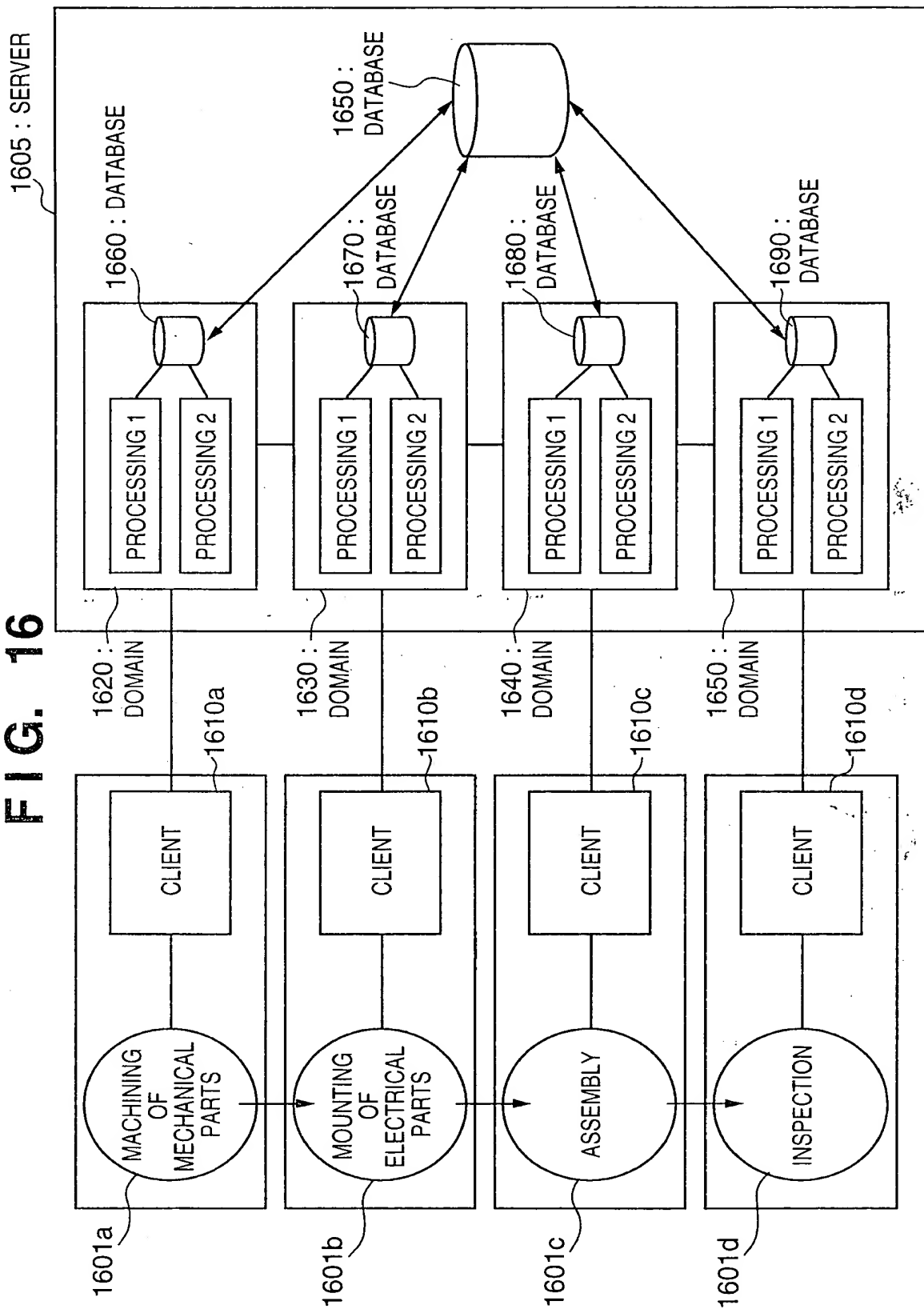
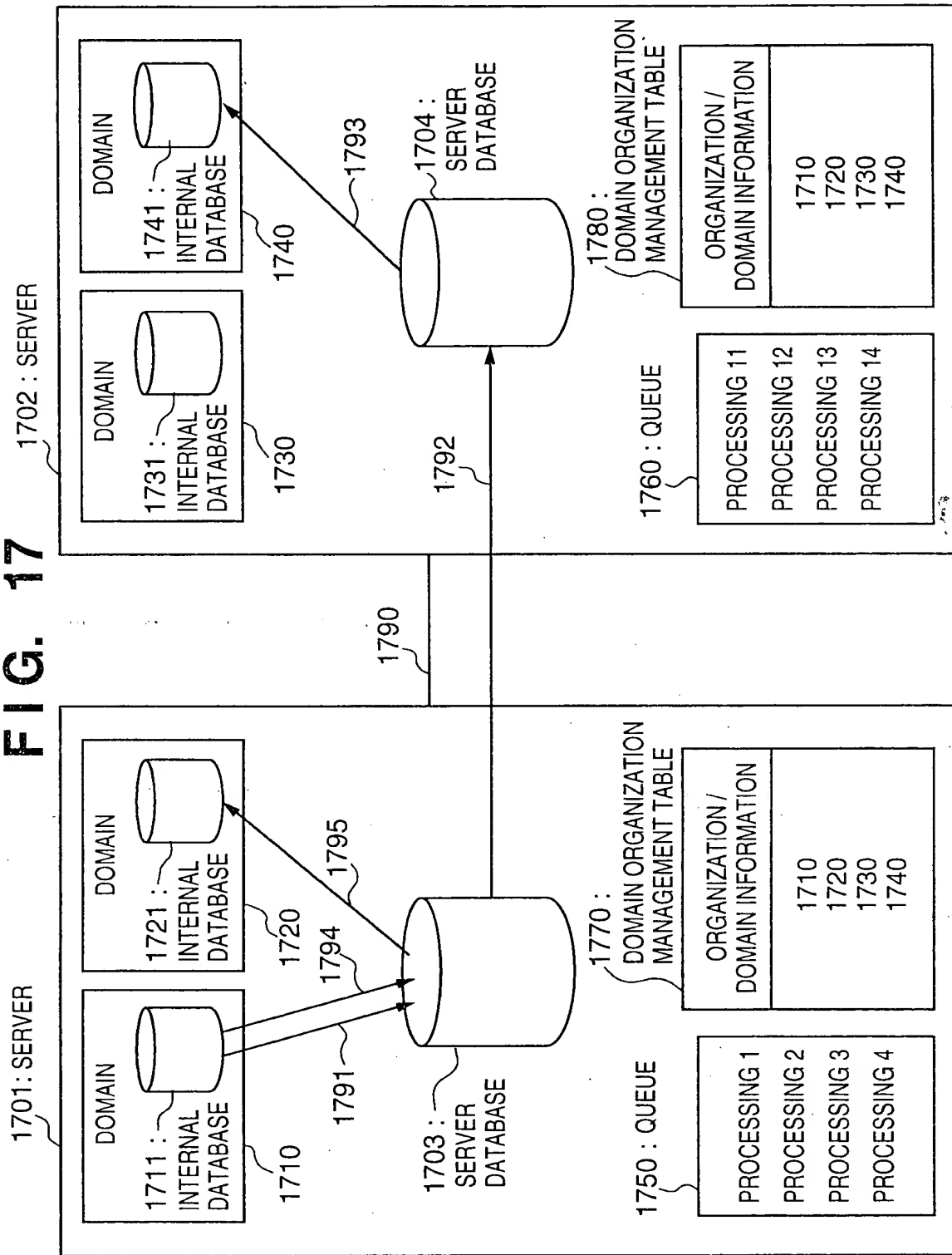
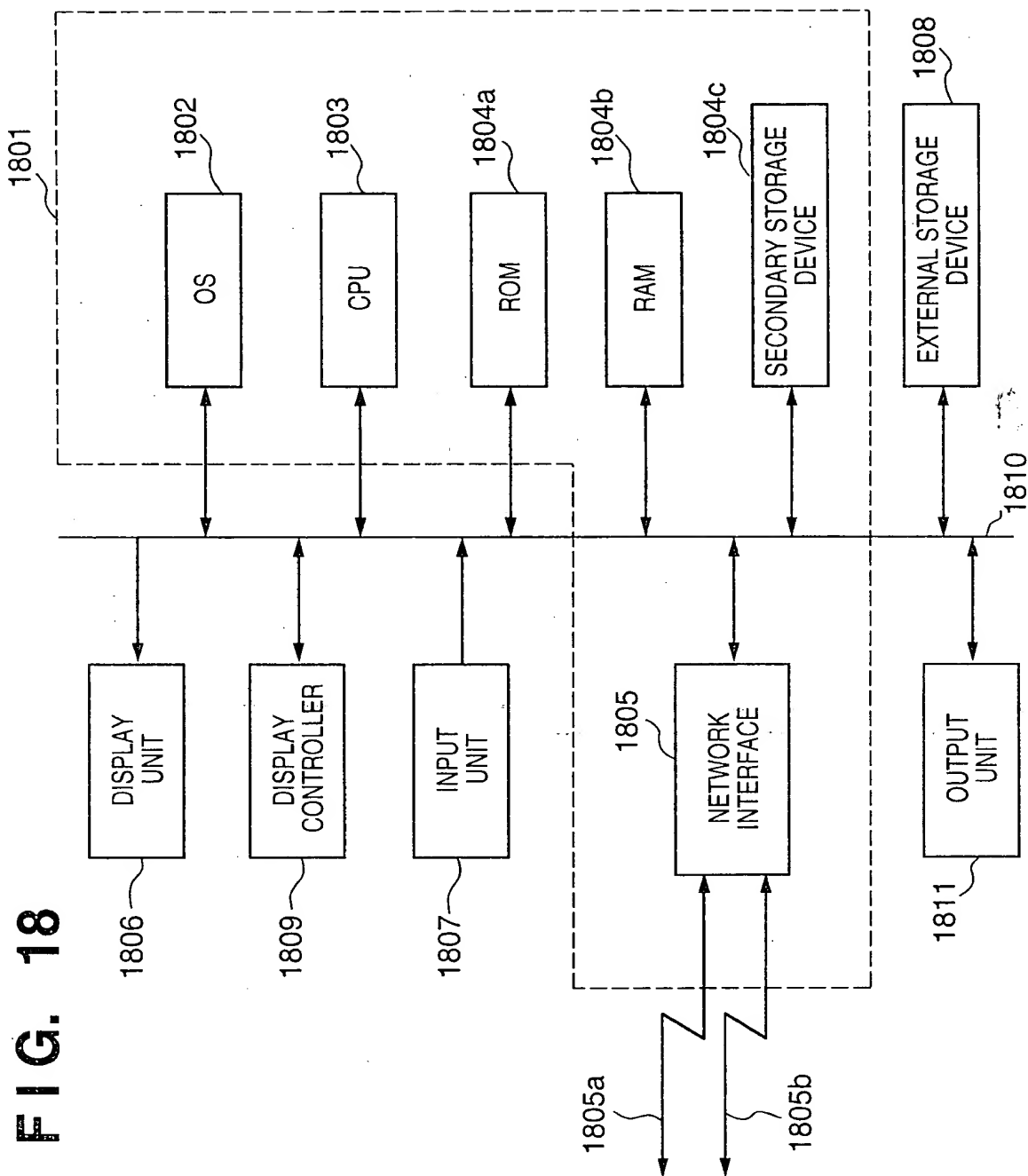




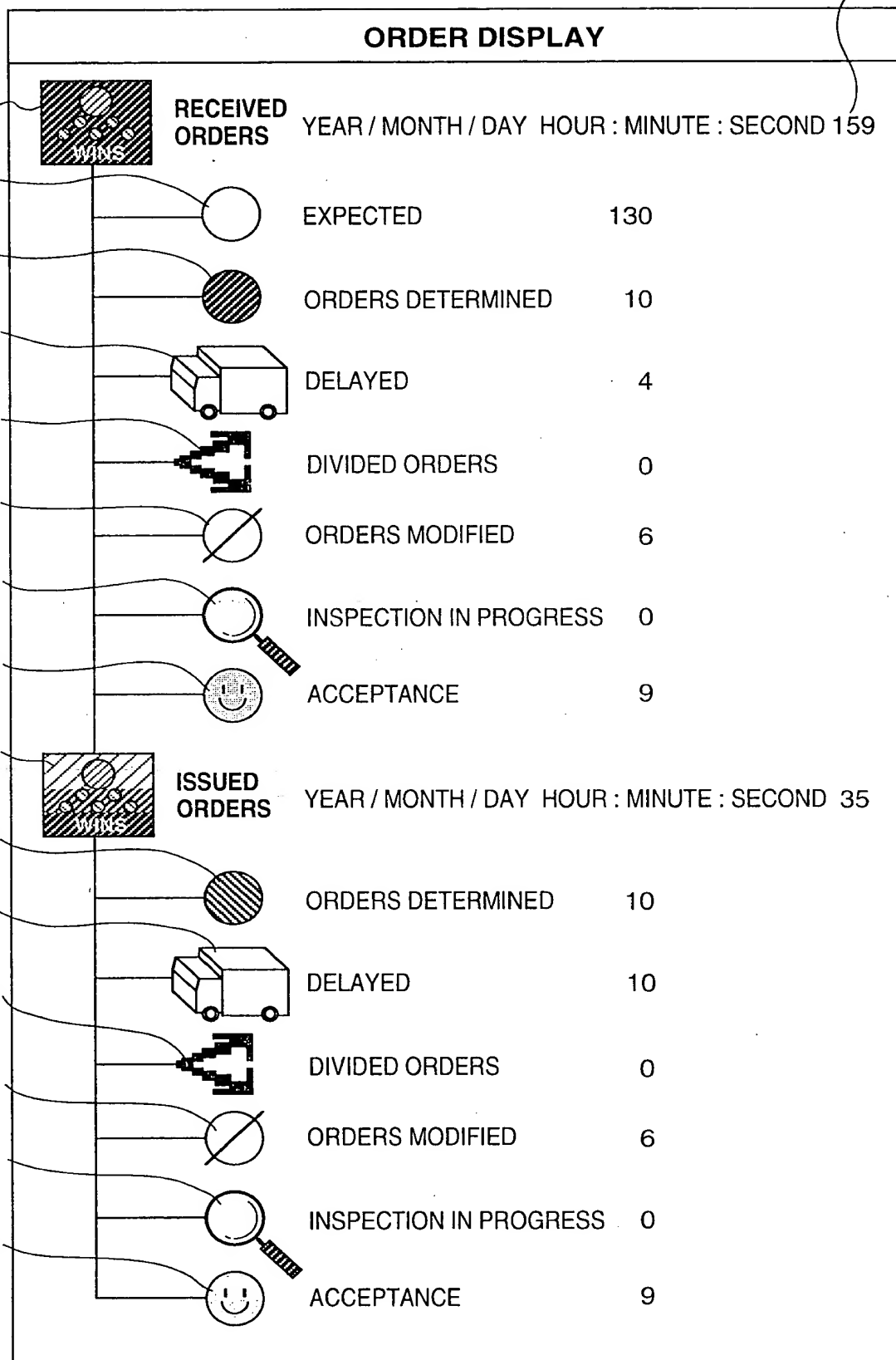
FIG. 17





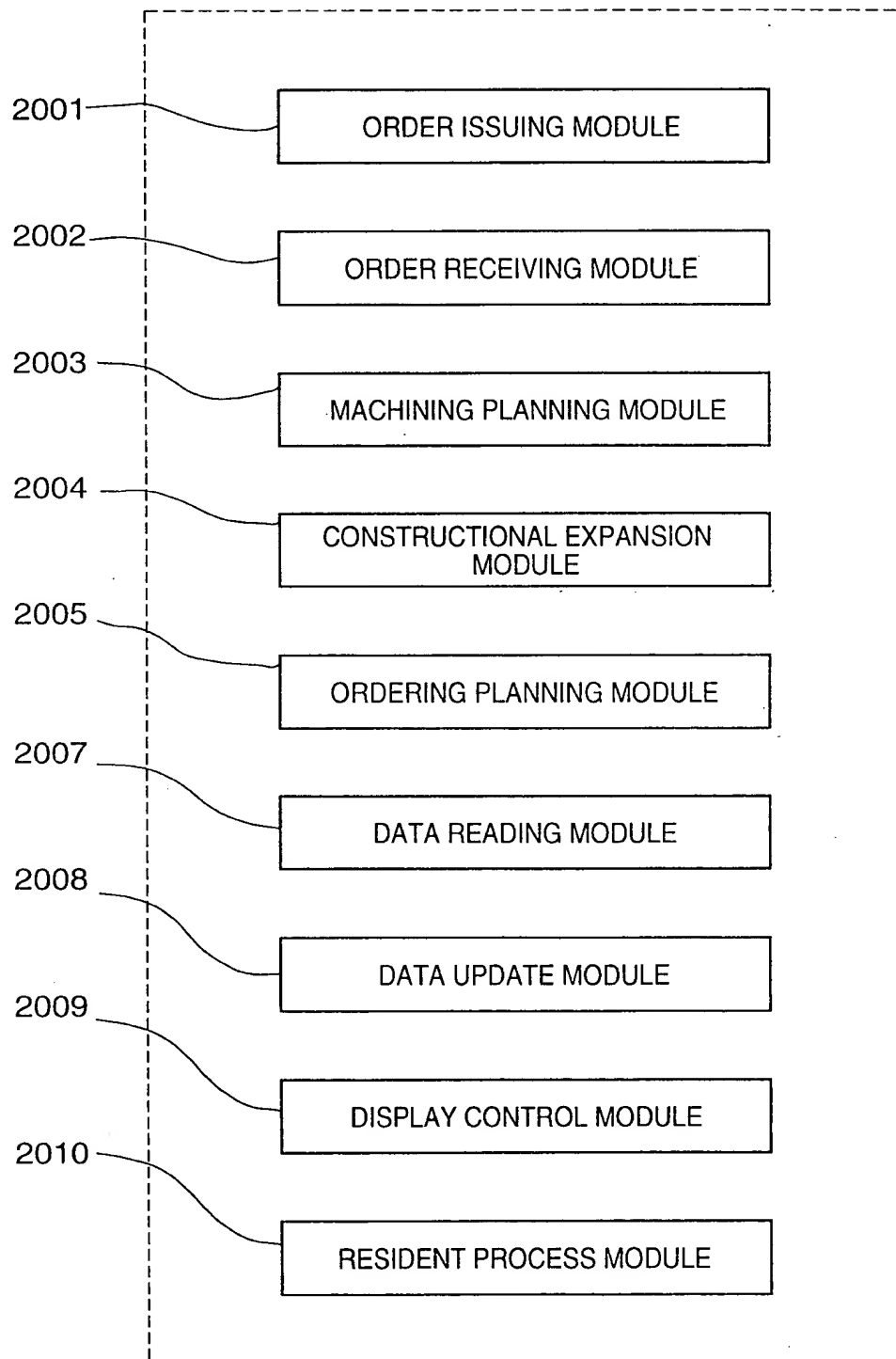
# FIG. 19

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# FIG. 20



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FIG. 22

